

CENTURY FASTENERS CORP. QUALITY TERMS AND CONDITIONS

CLAUSE NUMBER: 01000-SQ-NG T&C-68

Rev. 002

EFFECTIVE: 11/11/2024

KEY CHARACTERISTICS

***Guidance: A applies when SQ68 is required on the Customer PO.***

- A. When Northrop Grumman drawing, specification, and/or purchase order includes “key characteristic” requirements, the supplier **shall** establish and maintain a process to measure, control, and monitor the variation of key characteristics using SAE AS9103, *Variation Management of Key Characteristics*, as a guide.
  
- B. Key characteristics are the features of a material or part whose variation has a significant influence on product fit, performance, service life, or manufacturability. Supplier **shall** identify key characteristics on which to monitor and report on during Q1-4-04-DSF 06/27/2024 Page 64 of 66 production. Any key characteristics identified on Northrop Grumman drawings **shall** be included in the key characteristics identified by the Supplier.