

CENTURY FASTENERS CORP. QUALITY TERMS AND CONDITIONS

CLAUSE NUMBER: 01000-SQ-NG T&C-63

Rev. 001

EFFECTIVE: 01/06/2025

MANUFACTURING PLAN SUBMITTALS FOR CRITICAL AND DESIGNATED PARTS –
ADDITIONAL INFORMATION

Guidance: A applies when SQ63 is required on the Customer PO.

- A. The Manufacturing Plan **shall** list the part characteristics which **shall** be inspected including the location of these inspections in manufacturing sequence, the sampling plans and quality levels, sampling procedures, the measuring and test equipment used, work instructions including revisions, criteria for approval or rejection of the product and the manner in which lot formations for product submissions are determined. Classification levels (1/2/3/A/B) **shall** be identified in conjunction with the Northrop Grumman program engineering team.