

Special Processes

Approval by Alliant Techsystems/ABL is required for supplier and/or subtier supplier (s) (as applicable) performing special processes for particular specification(s) as identified in the purchase order. Prior approval from the Alliant Techsystems/ABL procurement division must be obtained to deviate from these approvals. Supplier and subtier supplier (s) through the supplier are responsible to insure that all specification requirements have been adhered to for total compliance with process and testing criteria established by governing specifications. For articles sublet by supplier to subtier supplier (s) for special processes; it shall be the supplier's responsibility to establish, direct, and enforce the total requirements of the specification (s) stipulated in the Alliant Techsystems/ABL purchase order. In the event that supplier or subtier supplier requires clarification and/or interpretation of specifications, the supplier shall contact Alliant Techsystems/ABL, through the procurement division to obtain clarification. Failure to do so may be justified cause for rework/rejection of articles by Alliant Techsystems/ABL. Facilities performing special processes indicated must have procedures that define and control the process, material, personnel and equipment to the detail that will assure compliance with specification requirements. Alliant Techsystems/ABL reserves the right to conduct quality survey (s) within facilities of the subtier suppliers as noted. If additional or special testing requirements are desired, such requests will be specified in the Alliant Techsystems/ABL purchase order under clause titled special processes. Special process approval during the performance of this order are identified in line item text of the purchase order.