

CENTURY FASTENERS CORP. QUALITY TERMS AND CONDITIONS

CLAUSE NUMBER: 01000-SQ-NG T&C-38

rev.000

EFFECTIVE: 05/31/2024

Statistical Process Control (SPC)

The supplier shall implement a system for SPC using the techniques defined in ANSI Z1.1, ANSI Z1.2 and ANSI Z1.3 (ASQC Standard B1, B2 & B3). The supplier shall use SPC techniques in conjunction with quality/productivity improvement efforts to continually reduce the variability of product quality characteristics with respect to the specified design nominal's and tolerance. A plan for implementation of SPC will be required and must be submitted to CF/NGC. Supplier shall notify CF/NGC purchasing department prior to shipping any lots exceeding plus or minus two sigma limits. Periodic on-site evaluation of the SPC plan/procedures may be conducted at the discretion of CF/NGC. The supplier shall provide with each shipment a certification validating the quality of the articles via SPC techniques. The supplier shall identify on the certification the characteristics that were controlled by SPC techniques. Additionally, the certification shall include the supplier's name, part number, purchase order number manufacturing lot/date code; quantity shipped, and shall be signed by an authorized supplier's representative. Either by an inspection stamp or signature and title. Or as defined in CF/NGC specification.