

CENTURY FASTENERS CORP. QUALITY TERMS AND CONDITIONS

CLAUSE NUMBER: 01000-SQ-NG T&C-20

rev.000

EFFECTIVE: 05/31/2024

First Piece Inspection

First piece(s) inspection is required by the supplier. The supplier shall notify the CF/NGC buyer ten (10) days prior to first piece(s) inspection. At this time CF/NGC may elect to send a representative to visit the supplier's facilities to evaluate the quality program and perform or witness the inspection. If CF/NGC decides to waive this right, the supplier shall, upon request, forward the piece(s) along with inspection results (by variables data) and any additional substantiating documentation to CF/NGC. CF/NGC will perform an inspection and notify the supplier of the acceptance, conditional acceptance, or rejection of the article within ten (10) working days after receipt. In the event the inspection is discrepant additional inspection samples will be required prior to release for production. Shipment of production articles will not be received by CF/NGC pending the acceptance of the first piece(s) inspection, and, any production effort prior to CF/NGC authorization will be at supplier's risk. The first piece (s) inspection can include inspection of components that make up an assembly. A new first piece inspection shall be required when the below conditions are met:

- A new part is fabricated or a change in the design characteristics affecting fit, form, or function.
- A change in manufacturing source(s), process(es), inspection method(s), location of manufacture, tooling, or materials that can potentially affect fit, form, or function.
- A change in numerical control program or translation to another media that can potentially affect fit, form, or function.
- A natural or man-made event, which may adversely affect the manufacturing process.
- An implementation of corrective action required to complete a previous first piece.
- A lapse in production for two years or more. This lapse is from the completion of last production operation to the actual restart of production.
- New, damaged, reworked or revised special tools, gages or equipment, when dimensional control of manufactured articles are affected.