

CENTURY FASTENERS CORP. QUALITY TERMS AND CONDITIONS

CLAUSE NUMBER: 01000-SQ-NG T&C-19

rev.000

EFFECTIVE: 05/31/2024

First Article Inspection (FAI)

A first article inspection, meeting the requirements of AS9102, is required. The supplier shall notify CF/NGC, through the procurement division, ten (10) days prior to first article inspection. At this time, CF/NGC may elect to send a representative to visit the supplier's facilities to evaluate the quality program and perform or witness first article inspection. If CF/NGC decides to waive this right, the supplier shall, upon request, forward the first article(s) along with inspection results (by variables data) and any additional substantiating documentation to CF/NGC. Shipment of production articles will not be received by CF/NGC pending the acceptance of the first article. Any production effort prior to CF/NGC authorization will be at supplier's risk. The FAI and any other required documentation should be included with the initial shipment. After the initial shipment the FAI shall be kept on file and be available for review by CF/NGC personnel. Subsequent shipments should include a copy of the FAI or the C of C should include a reference to the applicable FAI (part number, revision, date and original P.O.) A new first article inspection shall be required when the below conditions are met:

- A new part is fabricated or a change in the design characteristics affecting fit, form, or function.
- A change in manufacturing source(s), process(es), inspection method(s), location of manufacture, tooling, or materials that can potentially affect fit, form, or function.
- A change in numerical control program or translation to another media that can potentially affect fit, form, or function.
- A natural or man-made event, which may adversely affect the manufacturing process.
- An implementation of corrective action required to complete a previous FAI.
- A lapse in production for two years or more. This lapse is from the completion of last production operation to the actual restart of production.