

CENTURY FASTENERS CORP. QUALITY TERMS AND CONDITIONS

CLAUSE NUMBER: 01000-SQ-NG T&C-110

rev.000

EFFECTIVE: 05/31/2024

First article inspection m734 (90 days)

A first article inspection, meeting the requirements of as9102, is required to establish; compliance with governing drawings, specifications, processes, and procedures to be employed, and specific program requirements for the control of quality that will assure the acceptability of the articles. Unless otherwise defined on the drawing, dtl, or contract, a minimum quantity of ten (10) randomly selected pieces shall be used from each finishing operation, cavity, mold, or tool. (ex. Items produced in multiple cavities shall be ten (10) pieces per cavity.) The supplier shall notify NGDS/ABL, through the procurement division, ten (10) days prior to first article inspection, so that the number of first articles required may be established. At this time, NGDS/ABL may elect to send a representative to visit the supplier's facilities to evaluate the quality program and perform or witness first article inspection. If NGDS/ABL decides to waive this right, the supplier shall, upon request, forward the directed number of first articles (identified accordingly) along with inspection results (by variables data) and any additional substantiating documentation to NGDS/ABL. NGDS/ABL reserves the right to perform a first article inspection and notify the supplier of the acceptance, conditional acceptance, or rejection of the first article(s). The notice of acceptance or conditional acceptance shall not relieve the supplier from complying with all requirements of the specifications, drawings and all other terms and conditions of this purchase order. In the event first article is discrepant additional first article samples will be required prior to release for production. Shipment of production articles will not be received by NGDS/ABL pending the acceptance of the first article. Any production effort prior to NGDS/ABL authorization will be at supplier's risk. A new first article inspection shall be required when: (1) a significant design or process change has been made that affects the original first article and is applicable only to those characteristics affected by the change. (2) the item has not been produced for a period of 90 days. (3) a change in facilities utilized to produce the article has taken place. (4) new, damaged, reworked or revised special tools, gages, or equipment, when dimensional control of manufactured articles is affected. First article inspection data sheets, as9102 the supplier must signify conformance to requirements of drawings and specifications by executing the "first article inspection data sheets" (as9102 forms 1, 2, and 3), signed by an authorized representative of supplier's facility. These sheets and any required documentation must be included with each shipment. Note that no alterations are permitted to the inspection data sheets. Every item must be completed as required. Initialed data corrections are permitted. Material cannot be accepted by NGDS/ABL unless the inspection data sheets and any required certifications are complete and correctly executed. The supplier and subtier supplier through the supplier, if applicable, shall be responsible for meeting all requirements of drawing(s) and specifications. Actual acceptance inspection and test results must be maintained in supplier's files, subject to examination, indicating inspection, acceptance, and traceability of materials incorporated in the end item in accordance with governing drawings and specifications.