

CENTURY FASTENERS CORP. QUALITY TERMS AND CONDITIONS

CLAUSE NUMBER: 01000-SQ-NG T&C-108

rev.000

EFFECTIVE: 05/31/2024

PPAP

Production part approval process (PPAP) quality assurance provision (QAP) the supplier(s) and subtier supplier(s) (if applicable) shall develop, follow, and maintain a production part approval process similar or equivalent to the aerospace standard 9145 or Automotive Industry Action Group (AIAG) Production Part Approval Process (PPAP) and submit a completed PPAP approval form. This form certifies the process is complete and requests orbital ATK approval (interim or full approval as appropriate). Upon request from orbital ATK, the supplier(s) shall submit the PPAP elements and additional supporting data or information for review. Elements of the production part approval process may include: design record(s), Design Risk Analyses (DFMEA), process flow diagram(s), process failure modes and effects analysis (PFMEA), control plan(s), measurement system analyses, process capability studies, and packaging, preservation, and labeling approval(s), and first article inspection report(s) (fair) and/or first article testing (fat) report(s). Any additional orbital ATK specified requirements to substantiate the completion of and/or compliance to the PPAP shall be required upon request. The supplier's processes may be subject to audit by orbital ATK's representative(s). Deviation(s), waiver(s), and/or change(s) to the approved PPAP requirements are not permitted unless requested to and approved, in writing, by the orbital ATK's purchasing representative(s)